

Work Instruction

Shipping and Packaging Instruction for Subsuppliers in the DC01



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1 Framework conditions

1.1 Copyright

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1.2 Target Group

This document is intended for companies contracted by KRONES AG. This document is valid for purchase orders of machinery and equipment from KRONES AG.

This document is not allowed for distribution to customers or unauthorized third parties.

1.3 Contact Person

Responsibility area	Name	Tel.-Nr.	Email
Purchase responsible according to the Purchase order [SP]	<i>According to the purchase responsible</i>	<i>According to the purchase responsible</i>	<i>According to the purchase responsible</i>
Shipping responsible according to the project [CPL L EL]	<i>According to the shipping responsible</i>	<i>According to the shipping responsible</i>	<i>According to the shipping responsible</i>

1.4 Revision History

Version	Date	Comments
00	02. Aug. 2019	Issued (Autor: Caroline Stuhldreher) Adjustments to the existing Shipping and Packaging instructions Annex to purchase orders as for USA Packing, Packing standard dimensions, Reference to separate customs instructions, etc.
01	29.10.2019	Updated based on further input / collaboration together with SP and CPL L QA (Autor: Caroline Stuhldreher)

2 Principle of the Process

These instructions for shipping and packing are to be considered as a general obliged manual for the SUBSUPPLIER applicable for the packing, marking and transport of the goods which are ordered by KRONES AG and are designated for a delivery to e.g. logistics HUBs Germany, a construction site (total transport (to the final destination / Krones customer)), etc.

In the following these instructions are written down and must be followed.

The supplier shall ensure that the scope of supply and services which KRONES ordered from the supplier are in compliance with the guidelines / provisions / regulations / laws and other standards applicable at the place of destination and the generally recognised rules applicable at the place of destination.

ATTENTION

Special agreements according to the shipping and packing instructions must be confirmed with KRONES AG shipping responsible in written form.



If there are any questions about physical packaging in particular KDI wood or rather compliance with the standard dimensions for pedestals or boxes, Mr. Meier from KRONES (CPL L Quality Assurance and Processes, Nr. +49 9401 / 706382) or the packaging supplier from KRONES (Key Account Mr. Schmid, Nr. +49 9401 / 607655) is available and should be contacted.

3 Shipping and Packaging

3.1 General Remarks and Policies

- In principle any Health, Safety and Environment Regulations must be followed.
- The SUBSUPPLIER is obliged, to handle in due care and to perform an economic delivery and packing design.
- The SUBSUPPLIER is responsible that the scope of delivery is in accordance with the purchase order and is packed and delivered completely. Additional costs for repacking etc. according to non-observance the responsibilities, for supplementary deliveries etc. are in account of the SUBSUPPLIER if they are caused by the supplier.
- The SUBSUPPLIER undertakes, in general, to personally design the packaging – in particular all wooden packaging - according to the Regulation of Wood Packaging Material in International Trade - Revision of IPPC/ISPM 15 (INTERNATIONAL STANDARDS FOR PHYTOSANITARY MEASURES) - import rules of the final destination (end customer), or also of affected transit countries.

3.1.1 Packing and Loading

- The SUBSUPPLIER himself is responsible to follow up the updated guidelines of the German HPE (Bundesverband Holzpackmittel, Paletten, Exportverpackung e.V.). These have to be considered as a guideline for both the packaging and the quality of the wood used. The official European packing instructions as well as the ones of country of the final destination of the KRONES customer are to be observed. The SUBSUPPLIER himself is responsible to follow up the updated regulations.
- The SUBSUPPLIER has to ensure that all material is packed according to the relevant packaging type requested by KRONES and with due consideration of all transit characteristics such as rough treatment during the transportation and protection of the equipment against all kinds of damage and transit loadings.
- The packing has to enable a safe handling and the use of common fork-lift trucks. The packing also has to protect the material for a total transport (to the final destination / Krones customer) and storage period of minimum 6 / 12 / 24 months according to the packaging category against humidity, corrosion as well as other chemical or mechanical influences.

ATTENTION

Pictures of the single steps of packaging and loading have to be taken to be able to guarantee the completeness of packed material and loaded packages.

3.1.2 Shipping

- Each delivery has to be accompanied by a KRONES AG packing list, where all packing details in the defined detailing according to KRONES requirements are mentioned.
- For loading onto truck, the cargo has to be secured firm to the trailer considering the dynamical forces to be expected.
- Partial deliveries of a purchase order are only allowed when accepted by KRONES AG in writing. Partial and remaining deliveries need to be marked accordingly. The SUBSUPPLIER is responsible for the complete delivery of the purchase order.

3.1.3 Specials

- Dangerous goods must be packed, signed and loaded in accordance with relevant valid regulations, laws and statutes.
- Also, the data safety sheets need to be supplied if requested by the KRONES shipping responsible.
- For orders from division AVT / Bottling and Packaging Lines: Each Kommission-No. "K..." (see KRONES Purchase Order) has to be packed and dispatched separately. Different KRONES Kommission-No. are not allowed to be mixed up in one package.
- For orders from division Process Technology – PT I: Packing has to be considered assembly orientated according to the flow chart. A mixed packing is prohibited. The packing design has to be agreed with the shipping responsible, before packing starts.
- Tools and material which will be sent on temporary basis have to be packed, marked and shipped separately.
As these shipments require special treatment the shipment of these goods has to be agreed with the KRONES shipping responsible before shipment.

3.2 Communication Line

For issues related to transport, packing and marking the SUBSUPPLIER shall contact the KRONES shipping responsible. The KRONES SP responsible is able to name the CPL L EL shipping responsible, until that happens the SUBSUPPLIER only has to communicate with the SP responsible.

ATTENTION

The SUBSUPPLIER is responsible to forward all relevant data and documents to the shipping responsible.

4 Shipping Preparation and Organisation

The SUBSUPPLIER has to contact the KRONES shipping responsible according to the purchase order (see chapter 1.3, 3.2) in due time in order to guarantee a smooth transport procedure.

Please consider the following milestone dates:

1. Pre-Advice for Heavy Lift Transport:

Over dimensional goods and / or heavy lift goods require special transport preparation. The SUBSUPPLIER shall inform KRONES shipping responsible about the estimated dimensions and weights of this cargo.

ATTENTION

This informing mentioned above has to be right after the purchase order has been placed but at least 8 weeks before (s. point 2).

For Heavy Lift Equipment (= break bulk) the SUBSUPPLIER will issue a transport drawing showing the center of gravity and special handling requirements (e.g. lifting and lashing points, handling instructions etc.).

- Over dimensional Cargo = packages can't be loaded in container or standard trucks caused by dimensions
- Heavy Lift Cargo = Grossweight per piece > 3.000 kg

2. Shipping Pre-Advice:

The SUBSUPPLIER shall advise the preliminary packing details including dimensions and weights to the KRONES Shipping Department / shipping responsible. This pre-advice (regarding 1. + 2.) shall include:

- KRONES Packing List incl. dimensions and weight per piece
- Kind of packing
- Pick-up address
- Contact person
- Dangerous Goods (if applicable)
- special handling and loading instructions
- transport drawing (s. point 1)

ATTENTION

The Pre-Advice (1. + 2.) is to be sent 8 weeks before readiness of dispatch if break bulk will be forwarded. In any other cases (packages for containers etc.) 3 weeks before readiness of dispatch is adequate.

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3. Notification of Readiness (NOR):

The SUBSUPPLIER shall provide the final packing details to KRONES Shipping department / shipping responsible. The format of the packing list will be sent to the SUBSUPPLIER upon request and he will also receive the appropriate and transport-related forwarding instructions by KRONES shipping responsible.

ATTENTION

The Notification of Readiness is to be sent 1 week before readiness of dispatch.

4. Notice of Dispatch:

A notice of dispatch has to be provided to KRONES shipping responsible. An explicit release for shipment is not necessary.

ATTENTION

The Notice of Dispatch is to be sent at the same day the dispatch has been affected.

The provided documentation in general needs to be in English and the language of the country of final destination.

5 Packing Instructions

5.1 General Packing Instructions

- The SUBSUPPLIER or his packing company are expected to be sufficiently experienced in manufacturing the transport and export packing.
- Packing has to protect the equipment against all kind of damages. Rough treatment during the transportation requires a rugged, robust construction of packing. The material has to be packed according to its particularities and technical requirements, but also considering
 - the routing and transit time of the transport to the KRONES transport final destination (Krones customer)
 - multiple loading / off-loading procedures and outdoor storage
 - handling influences in the country of final destination
 - the means of transports being used
 - the climatically conditions along the transport route and at the place of final destination
 - post-storage period at final place of destination
- The tropical and climatically requirements in certain countries of destination do require a stable and long-lasting packing.
- The packing has to be suitable for outdoor storage of the cargo, not only for interim transit storage at the transit points (sea-ports) but also for the post-storage at the place of destination.
- In case of open packing or shipment of unpacked cargo, such as tanks, vessels, etc. have to be strongly fixed with appropriate saddle constructions which have sufficient and appropriate points for lifting, lashing and securing on e.g. the ocean vessel and are clearly marked for this usage. The saddle constructions must also be shown on the transport drawings.
- The packing has to protect the material for a total transport and storage period of 6 / 12 / 24 months in accordance with the packing type (sea, truck) requested by KRONES. The guarantee period starts upon readiness of cargo. Especially for parts which are prone to corrosion and fragile parts protection against humidity, condensation and / or other influences must be granted.
- The packing has to be designed in that manner that the handling during loading and transport can be performed in a safe manner, and also loss of the package content is prohibited.
- The packing design has to show static stability, in order to ensure a road- and seaworthy loading and safe transport, and also to enable a proper lashing and securing on the means of transport.

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- The contents must be fixed and secured against shifting and sliding which might result from severe jolts. The dynamical forces during transport need to be considered.
- It is not allowed that the cargo material exceeds the outer package dimensions. The packing must be designed in such a manner that the cargo dimensions are not increased unnecessarily by the packing material and the means of transport can be loaded in the best economical way. This includes also the principle requirement of stackability of the cargo.
- Whenever the packing in cases, crates or container is not possible the material needs to be packed on stabile and convenient base constructions. Foundation beams (cross runners) need to be used. Free-suspended parts need to be fixed, fragile parts are to be protected against damages, openings need to be closed. Sufficient lifting and lashing points have to be provided for loading / unloading and transportation.
- In order to ensure economical loading, the following standard dimensions for packing types are to be considered:

Dimensions for Pedestals:

Naming	Inner Dimensions in cm		
	Length	Width	Highth
Pedestal 1	197	230	13
Pedestal 2	293	230	13
ConPal Gr. 3 330cm Light	330	230	13
ConPal Gr. 4 395cm Light	395	230	13
ConPal Gr. 5 585cm Light	585	230	13
ConPal Gr. 6 197cm Heavy	197	230	13
ConPal Gr. 7 293cm Heavy	293	230	13
ConPal Gr. 8 395cm Heavy	395	230	13
ConPal Gr. 9 585cm Heavy	585	230	17
ConPal Gr. 10 1185cm Heavy	1185	230	17

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Dimensions for Boxes:

Naming	Outside Dimensions in cm		
	Length	Width	Highth
Box 1	114	73	75
Box 2	228	120	75
Box 3	228	120	90
Box 5	114	145	75
Box 6	228	120	105
Box 21	228	120	45
Box 22	228	120	35
Box 24	228	120	25
Box 25	260	150	25
Box 26	260	75	50
Box 27	260	120	25
Box 28	70	50	65
Box 29	228	35	37
Box 51	113	145	45
Box 52	113	145	35
Box 17	210	210	35
Box 18	185	185	35
Box 23	160	160	35
PK1	620	37	35
PK2	620	85	45
PK4	420	85	55
PK5	420	85	75
PK6	620	85	90
PK7	620	30	25
PK10	420	37	35
PK11	420	30	25
PK12	340	37	35
PK13	320	30	25
PK14	310	37	35
PK19	340	85	45
PK20	340	85	75
PK21	620	85	75
PK22	620	85	85
PK26	520	30	25
PK27	340	85	90
PK28	340	85	100
PK29	620	85	100
PK41	420	85	90
PK43	320	160	35
PK44	320	160	55

5.1.1 Specific country-related instructions for packing

- The SUBSUPPLIER is obliged to perform and mark the packing in accordance to the “IPPC-Import Regulations” valid for the country of KRONES final destination, and respectively transit countries.
- For USA projects:

Due to tightened import controls by the customs authorities in the USA regarding the internationally applicable ISPM 15 standard, the SUBSUPPLIER has to make sure that the packing material for USA projects is in accordance with this standard. To avoid a live insect materials contamination after the heat impregnation method, the relevant wood packing materials get treated with pressure impregnation (corresponding to KDI wood). As consequence of this chemical method a contamination of wood pest is impossible. If this is not possible non-wood packing material need to be chosen.

 - Definition of Packaging Wood:

Packaging wood in the sense of this code is packaging material of raw wood with a minimum thickness of 6 mm (at the shortest side). The packaging material also comprises dunnage in containers, but also in ships or other means of transportation.

Processed wood (e.g. plywood, chipboard, OSB board, MDF board, etc.), which during its manufacturing process has already undergone a heat treatment, is not to be considered as a packaging in the sense of this code.

5.1.2 Dangerous Goods

- Dangerous goods material has to be advised to KRONES in advance. Dangerous goods have to be packed and treated separately, and as per the legal regulations of the appropriate means of transport. The SUBSUPPLIER is obliged to issue all related documentation for transportation and to supply the safety data sheet. The SUBSUPPLIER nominates a contact person and telephone number, who signs itself responsible for this cargo.

5.2 Packing Categories in general

5.2.1 Ranking of the Packing Categories

- The country of destination/final receiver is decisive for the Packing Category.
- The material characteristic can lead to down- or upgrades of packing for each material. This is in the responsibility of the supplier and related to the goods to be packed (e.g. desiccant for electronic parts). These are independent and therefore detached from the packing regulations per country.
- Depending on the selected packing category certain requirements must be fulfilled for the packing category to be used. For this purpose, standards are defined for both land (truck) and sea freight which are valid for all packing categories.
- Features like Packing PLUS ‘+’ can be selected optionally by KRONES.

5.2.2 Regional allocations of Packaging Categories

KRONES classifies packing categories regionally according to country specifications, art of transportation and customs requirements. They represent the standards of the respective region and can be down- or upgraded depending on the project.

	Corrosion protection			
	0 month	6 month	12 month	24 month
<u>Sea freight</u>	/	S1 / S1 + S2 / S2 +	S3 / S3 + S4 / S4 +	S5 / S5 +
<u>Freight by truck</u>	L1 / L1 +	L2 / L2 + L3 / L3 +	/	/
<u>Freight by train</u>	/	B1 / B1 + B2 / B2 +	B3 / B3 + B4 / B4 +	B5 / B5 +
<u>Air freight</u>	Generally with airfreight applies, that land (truck) packing class should be used. Individual agreements are to be clarified with the KRONES shipping responsible.			

For example: the packaging class L2 means, for example, that it is truck freight and a packaging with 6 months of corrosion protection is to be implemented.

5.2.3 Packing PLUS '+'

In addition, the following enforcements must be used:

- Free-swinging add-on components must be fixed with base units or struts.
- Free standing components must be fixed and supported separately.
- Movable add-on components must be protected from twisting or swinging.
- Electronic components must be protected from vibration or shocks.
- Sensitive components must be protected with bubble wraps.

In special cases S5 + could be used for truck freight destinations as well. This will be requested by KRONES.

5.2.4 Packing category 0 (only on special request)

The packing category 0 is the smallest possible packaging method according to the performance agreement (LV) and includes the stowage, the loading and the fixing of the material. This packaging category can be chosen by KRONES AG if needed.

5.3 Packing Categories according to transport region



The following particulars are valid in addition to the scope of service mentioned under chapter 5.1 “General Packing Instructions” and 5.2 “Packing categories in general”.

5.3.1 Transportation by truck to the final destination of the KRONES customer (e.g. L1, L2 etc.)

- For truck transportation KRONES AG performs the packing either by wooden platforms, skids, cases or crates. The cargo has to be protected by aircushion foil additionally. Depending on the Packaging category the cargo needs to be covered by industrial shrinking foil. Depending on the transport route and the demands of the material itself the cargo needs to be protected against humidity / condensation by using adequate corrosion prevention (e.g. drying agent).

ATTENTION

Make sure to use the standard dimensions for pedestals as mentioned in chapter 5.1.

ATTENTION

If corrosion prevention is needed, the maximum guarantee duration for truck transports is about 6 months, except from special packing categories or other requirements given from the KRONES responsible.

Example for a packed pedestal / wooden platform in shrinking foil:



5.3.2 Transportation by sea vessel (Ocean Transport) to the final destination of the KRONES customer (e.g. S1, S2 etc.)

- For ocean transport a special sea worthy packing must be performed. Especially the rough handling during cargo loading and unloading, the influences of seawater and wind during the sea voyage and interim storages has to be considered for this packing design.
- Cargo prone to corrosion and sensitive material has to be shrink-wrapped into appropriate industrial foil and be protected against humidity by using adequate corrosion prevention and adding enough quantity of desiccant according to the HPE Packing regulations.
- The material has sufficiently to be packed for loading 'on-deck' of the ocean vessel and be prepared against corrosion influenced by sea-water.
- Packing for sea container:
 - If the transport of the cargo will be shipped with sea container the packing has to be performed by wooden skids, crates or cases. Depending on the packing category.
 - If a shipper's own container will be used and will be provided by KRONES the SUBSUPPLIER is responsible for the packaging type / category, which will be used, as well as the stuffing, loading and securing inside of the shippers own container.

ATTENTION

Make sure to use the standard dimensions for boxes and pedestals as mentioned in chapter 5.1.

Example for a packed sea box:



ATTENTION

If corrosion prevention is needed, the maximum guarantee duration is about 12 months, except from special packing categories pls. see chapter 5.2.2 .

5.4 Packing List

- For each package the SUBSUPPLIER will issue a separate packing list using the KRONES format.
- Each individual piece of material needs to be listed on the packing list and need to show clear description of the material.
- The packing list does also show a unique package number (colli number, supplied by KRONES Shipping Department), the outside dimensions of the package in „cm“ (centimeter), the weight of the package in „kg“ (kilograms in net and gross) and additional handling requirements for loading, storage and transport, a detailed material description, material number and position number of KRONES. The SUBSUPPLIER guarantees that the details shown in the packing list are as per the actual data of the packing. This is especially for the detailed content description, the dimensions and the weight of the package. Additional costs during transportation and / or customs clearance which may occur because of discrepancies are to be borne by the SUBSUPPLIER.
- The packing list has to be provided to the KRONES shipping responsible.
- The packing list is to be attached to the outside of each package in a water proof envelope.
- The packing list need to be in English and the language of the country of final destination.

5.5 Shipping Marks (Export Marking)

- Each single package shall be marked outside by SUBSUPPLIER in durable and weather-resistant condition on two angle sides, Shipper's Owned containers shall be marked on one door side. Only Carrier's Owned container will not be marked outside.
- The packaging category has to be written on the label for each package by using the respective packaging category shortcut.
- The general markings have to be attached by the SUBSUPPLIER. If there are special marking instructions the KRONES shipping responsible will provide them to the SUBSUPPLIER after notification of readiness.

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The following pictures show general markings:

Shipper:	KRONES AG
Krones Job:	7...../C K.....-.....
Manufacturer:
Colli No.:
Equipment:
Packaging category:
Dimensions:	<i>(LengthxWidthxHeight in cms)</i>
Grossweight:
Netweight:
Consignee:
Country of Destination:
Port of Destination:

Extra Marking for Sub-Suppliers Delivering to Krones AG

Supplier:

Delivery Note No.:

Krones Purchase Order:

Complete Delivery Partial Delivery (x of y) Final Delivery

Krones Kommission No.:

Krones Project / Order No.: 7.....

Factory No. (Anlagennummer) :

Description of Equipment:

















Colli of total

Remark:

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- The size of the outside marking shall be in relation to the size of the package and shall be clearly readable.
- In order to ensure correct handling, the packages must also be marked with handling marks as per industrial standard.

Handling Marks:

	Vor Nässe schützen Eng: Keep dry		Anschlagen hier Eng: Sling here
	Vor Hitze (Sonneneinstrahlung) schützen Eng: Keep away from heat		Zerbrechliches Packgut Eng: Fragile Handle with care
	Keine Handhacken verwenden Eng: Use no hooks		Oben Eng: This way up
	Schwerpunkt Eng: Centre of gravity		Stechkarre hier nicht ansetzen Eng: No hand truck here
	Klammer in Pfeilrichtung Eng: Clamp here		Sperrschicht nicht be- schädigen Eng: Do not destroy barrier
	Zulässige Stapellast Eng: stacking limitation		Elektrostatisch gefährde- tes Bauelement Eng: Electrostatic sensi- tive device
	Aufreißen hier Eng: Tear off here		Zulässiger Temperatur- bereich Eng: Temperature limita- tion
	Vor Hitze und radio-aktiven Strahlen schützen Eng: Protect from heat and radioactive sources		Gabelstapler hier nicht ansetzen Eng: Do not use fork lift truck here

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- The EAC marking has to be attached for all countries participating in the EAEU. The EAEU contain the following States:
 - Russia
 - Belarus
 - Armenia
 - Kazakhstan
 - Kyrgyzstan

EAC marking:



Source: Russian Certification Authority

- Marking Instructions corresponding to the ISPM 15 standard:
 - Mark:

A mark which indicates that the wooden packaging has undergone an approved phytosanitary treatment, includes the following required components:

 - IPPC symbol
 - Country code ISO 3166 (e.g. DE for Germany)
 - Identifier of the region (e.g. BY for Bavaria)
 - Manufacturer/treatment code (beginning with 49)
 - Treatment method (e.g. HT for Heat Treatment)
 - If applicable DB (debarked)



- Attachment of the Mark:

The size, font and position of the mark can vary. However, it must be large enough, so that the inspectors can read it without any visual aids. The mark must be surround by a rectangular or square boundary line. The symbol is separated from the coding by a vertical line. The marking must have the following characteristics:

 - it must be legible,
 - it must be permanent and must not be transferable,
 - and it must be attached to a position which is visible when the wooden packaging is in use. Preferably on at least two opposing sides of the packaging unit.

The mark must not be drawn by hand.

6 Loading and Transportation

6.1 Loading

- SUBSUPPLIER is fully responsible for safe and roadworthy stuffing, loading and securing of the cargo. SUBSUPPLIER is also responsible to comply with the rules for accident prevention.
- For loading into sea containers (Shipper's Owned and / or Carrier's Owned Containers) the cargo has to be stowed seaworthy, secured and lashed against shifting of cargo within the container considering the dynamical forces to be expected during transport.
The container is to be sealed with a container seal (High Security Seal).
- The loading space of the means of transport has to be used economically and completely. Loss of stowage has to be avoided.
- The SUBSUPPLIER will approve the loading procedure by a digital photo documentation to be sent to KRONES shipping responsible.
- The commissioned forwarder is responsible for the final load securing. The SUBSUPPLIER need to take care and confirm the loading process.

6.2 Transport Documentation

- The SUBSUPPLIER is responsible for issuing all documents required for the transport of the goods (e.g. packing list, wood treatment certification, weight certification, dangerous good data sheet etc.) to the final place of destination.
- This includes, but is not limited to, packing list, photo documentation, wood treatment certification, weight certification, export documentation, dangerous goods documentation, (if applicable), proof of export for tax authorities (depending on terms of delivery) and any required certificates.
- The SUBSUPPLIER is responsible for the export customs clearance in the country of dispatch, which requires the issue and execution of an export declaration for third part countries (in relation to EU).
- The provided documentation needs to be in English and the language of the country of final destination.

6.3 Export Customs Clearance



Reference

The Export Customs Clearance is described in the “Customs and Export Control Regulations for Suppliers of Kronos AG”.

ATTENTION

The SUBSUPPLIER has to follow the instructions from the “Customs and Export Control Regulations for Suppliers” and their corresponding documents.

7 Liability

- The SUBSUPPLIER is liable for damages which occur within his custody and as per agreed Incoterm.
- The SUBSUPPLIER is responsible that the scope of delivery is in accordance with the purchase order and is packed and delivered completely. Additional costs for repacking etc. according to non-observance the responsibilities, for supplementary deliveries etc. are in account of the SUBSUPPLIER if they are caused by the supplier.
- Additional costs on site due to missing or wrong packaging markings have to be paid by the SUBSUPPLIER.
- The defined deadlines / periods (pls. s. chapter 4) must be adhered to. All follow-up costs which are caused by the supplier are to be borne by the supplier.
- Upon of receipt of the material at the final destination a KRONES personnel will be issue a report for each delivery, showing any damages as well as any discrepancies of the contents of the package as opposed to those stated in the packing lists. Except deliveries incl. assembly – in these cases the SUBSUPPLIER is responsible for the entire process.
- The SUBSUPPLIER will be responsible for all damages and expenses arising from incorrect or incomplete deliveries, insufficient packing and for damages caused by inadequate anti-rust protection, anti-corrosion protection, preservation, packing or for demurrage which occurred as a result of SUBSUPPLIER´ s errors or neglect, until final use and start-up of the material.

8 Technical Terms and Abbreviations

In this part of the documents all technical terms and abbreviations are listed and described. However, abbreviations which are self-explaining are not listed below.

Abbreviation	Definition
SP	Strategic purchasing
CPL L EL	Central Production and Logistics External Logistics
DC01	Distribution Channel 01, New Machines
HPE	Bundesverband Holzpackmittel, Paletten, Export- verpackung e.V.
EAEU	States of the Eurasian Economic Union
ISPM 15	International Standards for Phytosanitary Measures No. 15
HSE	Health, Safety and Environment Regulations
KRONES SP responsible	Person who is responsible for Purchasing orders
KRONES CPL L EL shipping re- sponsible	Person who is responsible for shipping at KRONES
HUB	KRONES main transshipment base
KDI wood	“Kesseldruckimprägniertes” wood
EAC	Eurasian Conformity
VPK	Packing category
LV	Performance agreement
SUBSUPPLIER	= KRONES supplier
Krones shipping responsible	= can be supplemented with the implant